

Certificate of Analysis

Triethyl Citrate

PurTech Standard for GC

(Secondary Reference Standard)

Product Number PSI142 CAS No. 77-93-0 **Brand** PureSynth Lot No. T142T0324 $C_{12}H_{20}O_7$ **Molecular Formula** Date of Mfg. March,2024 **Molecular Weight** 276.28 g/mol Date of Exp. February,2027

Test	Specification	Result
Description	Colorless liquid	Colorless liquid
Assay (GC-FID)	≥ 99.5 %	99.92 %
Water (By KF)	NMT 0.1000 %	0.0830 %
Identification by ¹ H NMR	Conforms to structure	Conforms
Identification by Mass	Conforms to molecular	Conforms
Identification by IR	Conforms to structure	Conforms

^{*}Traceable to USP Reference Standard 1683606, Lot no: R07271

Storage Condition: Store at room temperature and keep the container tightly closed.

Remark: The batch complies with the prescribed quality of the above specification.



Assay by GC-FID

METHOD: GC- FID conditions:

Column: Agilent Technologies DB-FFAP 30mx 0.530mm, 1.0micron

Instrument: PerkinElmer, GC 2014, Detector: FID, Carrier gas: Nitrogen

Temp programming: Initial 50°C hold for 1min, 5°C Ramp/ min., 100 °C hold for 1 min.,

25°C Ramp up to 250°C hold for 2 min., Run time 20 min.

: 24-04-2024 13:48:36 Software Version : 6.3.4.0700 Date

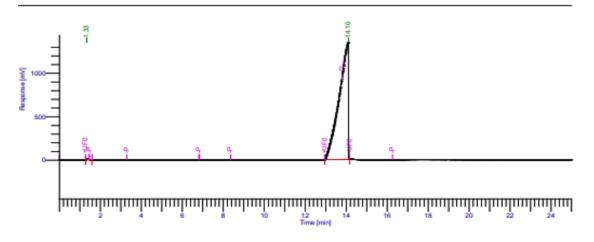
Sample Name : TRIETHYL CITRATE-T142T0324 Operator : manager

: 001 Study Rack/Vial Sample Number : BUILT-IN : 0/32 AutoSampler Instrument Name : Clarus 690 Channel : 690S23050206 A/D mV Range : 1000 Instrument Serial # Delay Time : 0.00 min End Time

Sampling Rate Sample Volume : 12.5000 pts/s

: 1.00000 ul : 1.0000 : 0.000000 Area Reject Sample Amount Dilution Factor : 1.00 Data Acquisition Time : 23-04-2024 16:49:48

Cycle : 1



GC Reports

Peak #	Component Name	Time [min]	Area [uV*sec]	Height [uV]	Area [%]
1 2		1.329 14.103	33033.24 42811186.47		0.08 99.92
			42844219.71	1.39e+06	100.00

Warning -- Signal level out-of-range in peak

Missing Component Report Component Expected Retention (Calibration File)

All components were found

Purity by GC-FID: 99.92 %



IDENTIFICATION TESTS

GC-MS Spectrum:

METHOD: GC-MS conditions:

Column: Agilent Technologies, Elite -5MS, 30 m X 0.25 mm, 1.0micron

Instrument: Perkin Elmer, Carrier gas: Helium Source Temp.: 230°C, Transfer line: 250°C Inlet Temp.: 180°C, Diluent: Methanol

Source energy: 70eV Mass by GC-MS:

Product Name: Triethyl Citrate

Product Code: PSI142 Friethyl Citrate-T142T0324 , 27-Apr-2024 + 00:54:26 AR24000310-Triethyl Citrate 3618 (18.096) Scan El+ 1.94e9 156 2788 202,7757 157.7855 28.0040 114,3122 115.4439 129,2090 111.2310 69.0487 86.8790 110.4135 60.093 203.5284 87,4457 8.2012 158,6015 185,0851 212.6857 276,7760 277.5012 232,3154

Identification by GC-MS: Conforms to molecular mass

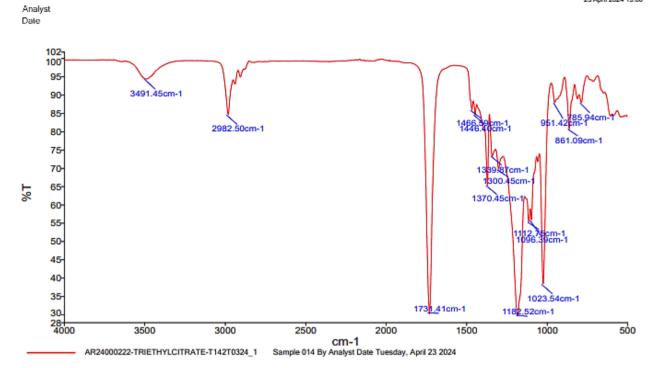


Infrared spectrum:

Product Name: Triethyl Citrate

Product Code: PSI142

PerkinElmer Spectrum IR Version 10.7.2 23 April 2024 13:00



Source Spectra Results						
Spectrum Name Nu		Number Of Peaks				
AR24000222-TRIETHYLCITRATE-T142T0324_1	15					
List of Peak Area/Height						
Peak Number	X (cm-1)		Y (%T)			
1	3491.45		94.48			
2	2982.50		84.73			
3	1731.41		30.20			
4	1466.59		85.99			
5	1446.40		84.76			
6	1370.45		65.44			
7	1339.87		73.50			
8	1300.45		69.77			
9	1182.52		29.60			
10	1112.75		55.44			
11	1096.39		55.92			
12	1023.54		38.42			
13	951.42		88.06			
14	861.09		80.86			
15	785.94		88.06			

Identification by IR: Conforms to structure



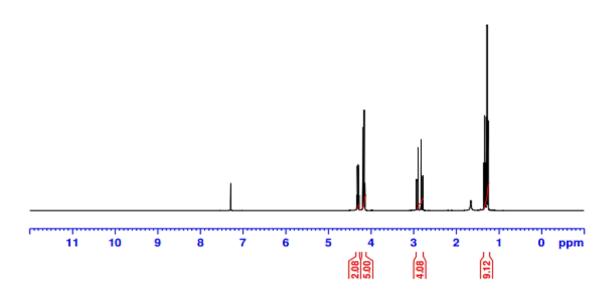
¹H NMR Spectrum:

Product Name: Triethyl Citrate

Product Code: PSI142

Triethyl Citrate B.NO-T142T0324 1H-NMR in CDCL3





Identification by ¹H NMR: Conforms to structure

Maximum limits of impurities

WATER DETERMINATION

Method: Karl Fisher titration

Water Content (PSI142) = 0.0830 %

Approved By Head - Technical